



CPM-8 Edger, 6-Shaft Line Removal Carbide Cutter Drum Assembly Procedure



102 Spacers 60 Cutters

- 1 Spacer
- 2 Cutters
- 1 Spacer
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Spacer

CG227
Part # 12230



Carbide Cutter

CP206-T
Part # 20156