



CPM-8, 6-Shaft Special Milling Carbide Milling Cutter Drum Assembly Procedure



174 Spacers 48 Cutters

- 5 Spacers
- 1 Cutter
- 4 Spacers
- 1 Cutter
- 4 Spacers
- 1 Cutter
- 1 Spacer
- 2 Spacers
- 2 Cutters
- 4 Spacers
- 1 Cutter
- 4 Spacers
- 1 Cutter
- 4 Spacers
- 1 Cutter
- 1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Carbide Milling Cutter

