



## CPM-8, 6-Shaft Broom-Like Finish Pointed Steel Cutter Drum Assembly Procedure



126 Spacers 144 Cutters

- 3 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 1 Spacer
- 2 Cutters
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 1 Spacers
- 5 Cutters
- 1 Spacer
- 2 Cutters
- 1 Spacer
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 1 Spacers

**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange

