



CPM-8 , 6-Shaft 4" Line Removal Carbide Cutter Drum Assembly Procedure



261 Spacers 54 Cutters

Carbide Cutter



CP206-T
Part # 20156

Spacer



CG227
Part # 12230

Instructions:
Repeat the same
sequence for the
other 3 shafts.

- Loose fit
- One Spacer minimum
by each flange

Key:

- 1S - 1 Spacer
- 2S - 2 Spacers
- 3S - 3 Spacers
- 26S - 26 Spacers
- 34S - 34 Spacers
- 1C - 1 Cutter
- 2C - 2 Cutters
- 5C - 5 Cutters