



CPM-10, 8-Shaft General Purpose Carbide Cutter Drum Assembly Procedure



384 Spacers 152 Cutters

- 1 Spacer
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 1 Spacer

3 Spacers

4 Cutters

- 2 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers

Carbide Cutter



Instructions: Rotate the sequence 180° for the remaining four shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Spacer

**CG227
Part # 12230**

**CP206-T
Part # 20156**