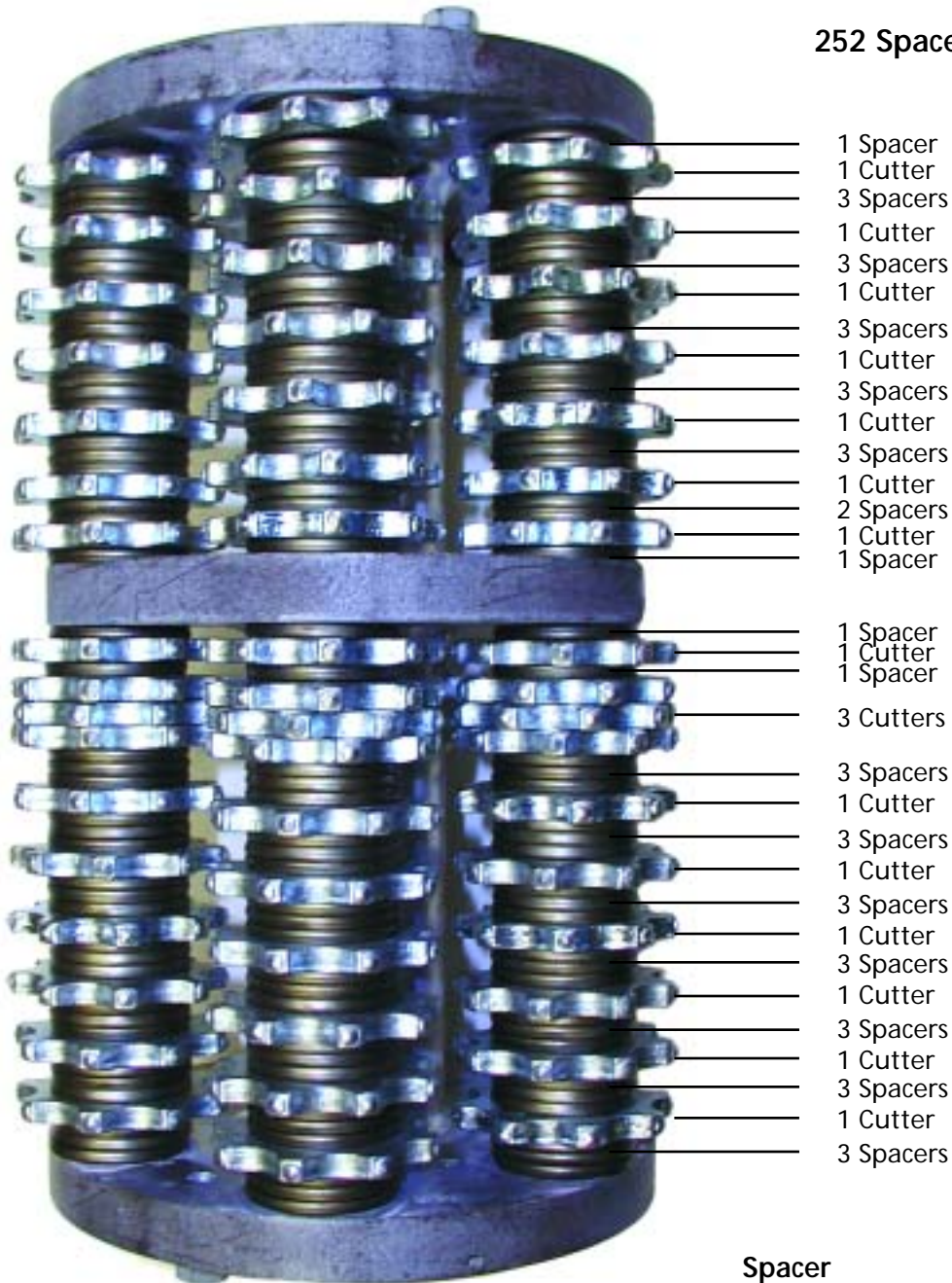




## CPM-10, 6-Shaft General Purpose Carbide Cutter Drum Assembly Procedure

252 Spacers 102 Cutters



- 1 Spacer
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 1 Spacer
  
- 1 Spacer
- 1 Cutter
- 1 Spacer
  
- 3 Cutters
  
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers

**Instructions:** Rotate the sequence 180° and for the remaining three shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



**Spacer**  
**CP403**  
**Part # 20060**



**Carbide Cutter**  
**CP308-T**  
**Part # 20326**