CPM-10, 6-Shaft Fine
Pointed Steel Cutter Drum Assembly Procedure

240 Spacers 132 Cutters

1 Spacer
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacer
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
1 Spacer

2 Spacers
1 Cutter
1 Spacer

4 Cutters

2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacer
1 Cutter
3 Spacers

Pointed Steel Cutter

CP404-P6
Part # 20296

Spacer

CP403
Part # 20060

<u>Instructions:</u> Rotate the sequence 180° and repeat the same sequence for the remaining three shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange